



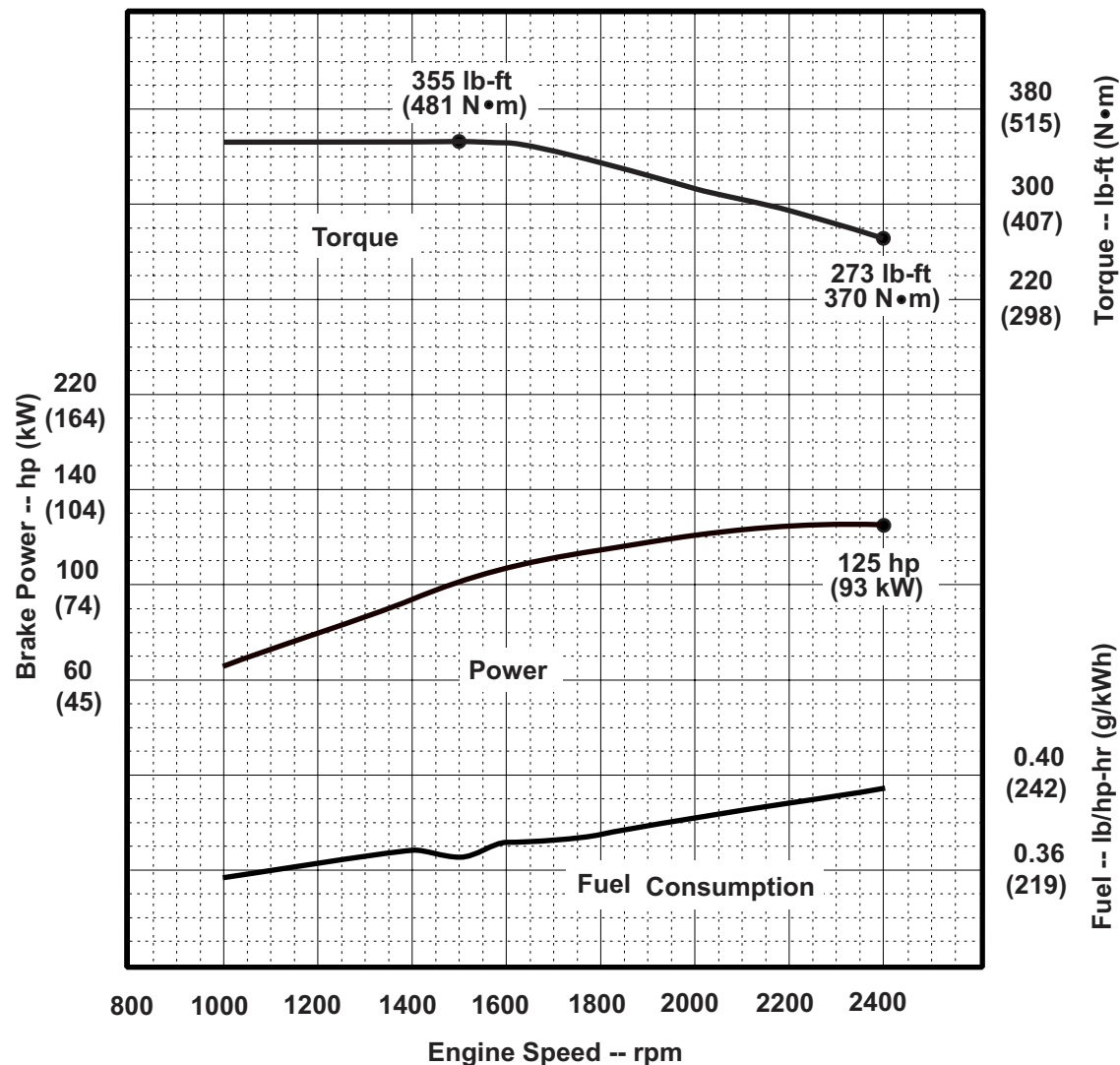
JOHN DEERE

ENGINE PERFORMANCE CURVE

Rating: Gross Power
 Application: Industrial - Heavy Duty
 Power Bulge - 0%
 Torque Rise - 30%

PowerTech E™ 4.5 L Engine
 Model: **4045HF285**
JD Electronic Control

125 hp @ 2400 rpm
93 kW @ 2400 rpm
 [See Option Code Table]



STANDARD CONDITIONS

Air Intake Restriction 12 in.H₂O (3 kPa)
 Exhaust Back Pressure 30 in.H₂O (7.5 kPa)

Gross power guaranteed within + or - 5% at SAE J1995 and ISO 3046 conditions:
 77 °F (25 °C) air inlet temperature
 29.31 in.Hg (99 kPa) barometer
 104 °F (40 °C) fuel inlet temperature
 0.853 fuel specific gravity @ 60 °F (15.5 °C)

Conversion factors:
 Power: kW = hp x 0.746
 Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg
 Torque: N•m = lb-ft x 1.356

All values are from currently available data and are subject to change without notice.

Notes:

Tier-3 Emission Certifications:	Certified by:
CARB; EPA; EU Ref: Engine Emission Label	<i>Brian L. Carlson</i> 23 OCT 06

* Revised Data
 Curve: 4045HF285125_2400_0_30 Sheet 1 of 2
 October 2006

Engine Installation Criteria

General Data

Model	4045HF285
Number of Cylinders	4
Bore and Stroke--in. (mm).....	4.19 (106) x 5.00 (127)
Displacement--in. ³ (L).....	275 (4.5)
Compression Ratio	19.0 : 1
Valves per Cylinder--Intake/Exhaust.....	1 / 1
Firing Order.....	1-3-4-2
Combustion System.....	Unit Injection
Engine Type	In-line, 4-Cycle
Aspiration	Turbocharged
Charge Air Cooling System.....	Air-to-Air
Engine Crankcase Vent System	Open

Physical Data

Length--in. (mm)	33.9 (860)
Width--in. (mm)	24.1 (612)
Height--in. (mm).....	40.9 (1039)
Weight, dry--lb (kg)	1083 (491)
(Includes flywheel housing, flywheel & electrics)	
Center of Gravity Location (Estimated based on Tier 2)	
From Rear Face of Block(X-axis)--in.(mm).....	9.8 (249)
Right of Crankshaft (Y-axis)--in. (mm).....	2.2 (55)
Above Crankshaft (Z-axis)--in. (mm).....	5.7 (145)
Maximum Allowable Static Bending Moment at Rear Face of Flywhl Hsg w/ 5-G Load--lb-ft (N•m)	600 (814)
Thrust Bearing Load Limit --lb (N) <u>Forward</u> <u>Rearward</u>	
Intermittent.....	899 (4000).....450 (2000)
Continuous	495 (2200).....225 (1000)
Max. Front of Crank. Torsional Vibration--DDA.....	0.25

Electrical System

12 Volt 24 Volt

Min. Battery Capacity (CCA)--amp.....	800	570
Max. Allow. Starting Circuit Resist.--Ohm 0.0012	0.002	
Starter Rolling Current		
At 32 °F (0 °C)--amp	920	600
At -22 °F (-30 °C)--amp	1300	700
Min. Voltage at ECU during Cranking--volts.....	6	10
Maximum ECU Temperature--°F (°C)	221 (105)	
Maximum Harness Temperature--°F (°C)	248 (120)	

Air System

Maximum Allowable Temp Rise--Ambient Air to Engine Inlet--°F (°C)	15 (8)
Maximum Air Intake Restriction:	
Dirty Air Cleaner--in. H ₂ O (kPa).....	25 (6.25)
Clean Air Cleaner--in. H ₂ O (kPa).....	15 (3.75)
Engine Air Flow--ft ³ /min (m ³ /min)	342 (9.68)
Air Cleaner Efficiency--%	99.9

Charge Air Cooling System

Air/Air Exch'r. Heat Rej.--Btu/min(kW)	1127 (19.8)
Compressor Discharge Temp.(Rated @ 77 °F (25°C) Ambient Air--°F (°C).....	335 (168.4)
Max. Pressure Drop, thru CAC--in.H ₂ O (kPa)	52 (13)
Min. Pressure Drop, thru CAC--in.H ₂ O (kPa)	0 (0)
Intake Manifold Pressure--psi (kPa)	23 (160)
Max CAC Out Temp @ 77°F (25°C) Amb.--°F (°C)	140(60)
Max CAC Out Temp @ any Ambient--°F (°C)	190 (88)
Min. CAC Out Temp--°F (°C).....	118 (48)

Cooling System

Engine Heat Rejection--BTU/min (kW)	2931 (51.5)
Coolant Flow--gal/min (L/min).....	59 (222)
Thermostat Start to Open--°F (°C).....	180 (82)
Thermostat Fully Open--°F (°C).....	203 (95)
Engine Coolant Capacity--qt (L)	9.0 (8.5)
Minimum Pressure Cap--psi (kPa).....	14.5 (100)
Maximum Top Tank Temp--°F (°C)	230 (110)
Minimum Coolant Fill Rate--gal/min (L/min)	3 (11)
Minimum Air-to-Boil Temperature--°F (°C).....	117 (47)
Minimum Pump Inlet Pressure--psi (kPa)	4.4 (30)
Max. Radiator System Restriction--in. H ₂ O (kPa)....	80 (20)

Exhaust System

Exhaust Flow--ft ³ /min (m ³ /min).....	796 (23)
Exhaust Temperature--°F (°C).....	838 (448)
Max. Exhaust Restriction--in. H ₂ O (kPa)	30 (7.5)
Min. Exhaust Restriction--in. H ₂ O (kPa)	0 (0)
Max. Bend. Moment on Turbo Out.--lb-ft (N•m).....	5.2 (7)
Max. Shear on Turbo Outlet--lb (kg)	24 (11)

Fuel System

ECU Description	L16 Controller
Fuel Injection Pump	Denso HP3
Governor Type.....	Electronic
Total Fuel Flow--lb/hr (kg/hr)	119 (54.0)
Fuel Consumption--lb/hr (kg/hr).....	49 (22.4)
Max. Fuel Inlet Temperature--°F (°C).....	176 (80)
Fuel Temp. Rise, Inlet to Return--°F (°C)	76.5 (43)
Max. Fuel Inlet Restriction--in. H ₂ O (kPa)	80 (20)
Max. Fuel Inlet Pressure--in. H ₂ O (kPa).....	NA (NA)
Max. Fuel Return Pressure--in. H ₂ O (kPa).....	80 (20)

Lubrication System

Oil Pressure at Rated Speed--psi (kPa)	58 (400)
Min. Allowed Oil Pressure--psi (kPa)	15 (105)
Max. Oil Carryover in Blow-by--lb/hr (g/hr)	0.002 (1.0)
Max. Airflow in Blow-by--gal/min (l/min).....	26 (100)
Max. Crankcase Pressure--in. H ₂ O (kPa).....	2 (0.5)

Performance Data

Rated Power--hp (kW)	125 (93)
Rated Speed--rpm	2400
Breakaway Speed--rpm	2470
Fast Idle Speed--rpm	2600
Peak Torque--lb-ft (N•m).....	355 (481)
Peak Torque Speed--rpm	1500
Low Idle Speed--rpm	800
BMEP--psi (kPa).....	150 (1033)
Friction Power @ Rated Speed--hp (kW)	30 (22)
Altitude Capability--ft (m)	10,000 (3050)
Ratio--Air : Fuel	29 : 1
Smoke @ Rated Speed--Bosch No.	<1
Noise--dB(A) @ 1 m	92.7
Power Bulge--%	0
Power Bulge Speed--rpm	NA
Torque Rise--%.....	30

Engine Speed rpm	Power hp (kW)	Torque lb-ft (N•m)	BSFC lb/hp-hr (g/kWh)
2400	125 (93)	273 (370)	0.395 (241)
2200	125 (93)	298 (404)	0.388 (236)
2000	120 (89)	316 (429)	0.382 (233)
1800	115 (85)	334 (453)	0.375 (228)
1600	108 (81)	355 (481)	0.372 (226)
1500	101 (76)	355 (481)	0.365 (223)
1400	94 (70)	354 (480)	0.369 (225)
1200	81 (60)	354 (480)	0.363 (221)
1000	67 (50)	354 (480)	0.358 (218)

All values at rated speed and power with standard options unless otherwise noted.

* Revised Data

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