



Engine Replacement Policy

The purchasing dealer must fill out the core return form and this form must be returned with the core engine. The COMPLETE engine core must be the specific engine removed from the vehicle and must be returned in the same configuration as the new “replacement” engine. This means that the core engine must include the fuel system, air system and all related components such as turbocharger, damper, block heater and any other like components provided on the new “replacement” engine. The engine must be completely assembled, have all fluids drained. See the attached core return form for additional information. Core engines returned will be audited. Before a credit will be issued, the returned core or the core return form with competitive serial number plate will be matched against a “replacement” engine order. Any discrepancies between the two engines will result in the Core Charge. Only one (1) core engine per new “replacement” engine can be returned for a core credit.

If the “replacement” engine is utilized in a vehicle currently equipped with a **competitive engine**, the dealer should note the competitive engine model on the *core return form and forward the form along with the competitive engine serial number plate and proof of the engine being destroyed (for non-Deere engines)* to:

**Flint Power Systems
1204 Blaylock St
Albany, GA 31705**

The competitive engine should be taken out of use by destroying a portion of the block that would prevent the engine from being salvaged.

Please be advised that EPA Regulations prohibit any modifications to the engine air and fuel systems on emission certified engines. Changing any fuel pump settings on these “replacement” engines constitutes a violation of EPA Regulations.

NOTE: EPA regulations require the engine manufacturer to take possession of the original engine (the core) when a Tier 1 or Tier 2 engine with a “replacement” emission label is sold.

Customers who do not return the original core for which the replacement engine was sold violate EPA laws and are at risk of fines by the EPA. If requested, JDPS is required to provide documentation showing how we have complied with the spirit of the law and provide records indicating those who have not returned the core.

Core Charge Amounts

Model	Option Code	Core Credit
3029DF150	93AE, 93AF	\$750
3029DF180-TF150-TF180	93AE	\$750
3029TF270	93EM	\$750
4024TF270	93EM	\$750
5030HF270-TF270	93EM	\$1,000
4045DF150	93AE, 93AF	\$1,800
4045DF270	93EM	\$1,800
4045HF150	93AD	\$1,800
4045HF275	93BW	\$1,800
4045HF475	93AJ, 93BW	\$1,800
4045TF150	93AD, 93AE	\$1,800
4045TF250	93AD	\$1,800
4045TF270	93EM	\$1,800

Model	Option Code	Core Credit
4045TF275	93BW	\$1,800
6068DF150	93AD	\$2,300
6068HF150-HF250	93AC	\$2,300
6068HF275	93AJ, 93BW	\$2,300
6068HF475	93AH, 93AJ	\$2,300
6068TF150	93AD	\$2,300
6068TF250	93AC, 93AD	\$2,300
6068TF275	93BW	\$2,300
6081AF001-HF001	93AB, 93AC	\$2,300
6081HF070	93AH, 93AJ	\$3,300
6081TF001	93AC, 93AD	\$3,300
6125AF001	93AB	\$5,500
6125HF070	93AG, 93AH, 93AJ	\$5,500

Engine Estimated Weights

3029 775 lbs.	6068 1375 lbs.
4045 950 lbs.	6081 2000 lbs.
5030 730 lbs.	6125 3000 lbs.